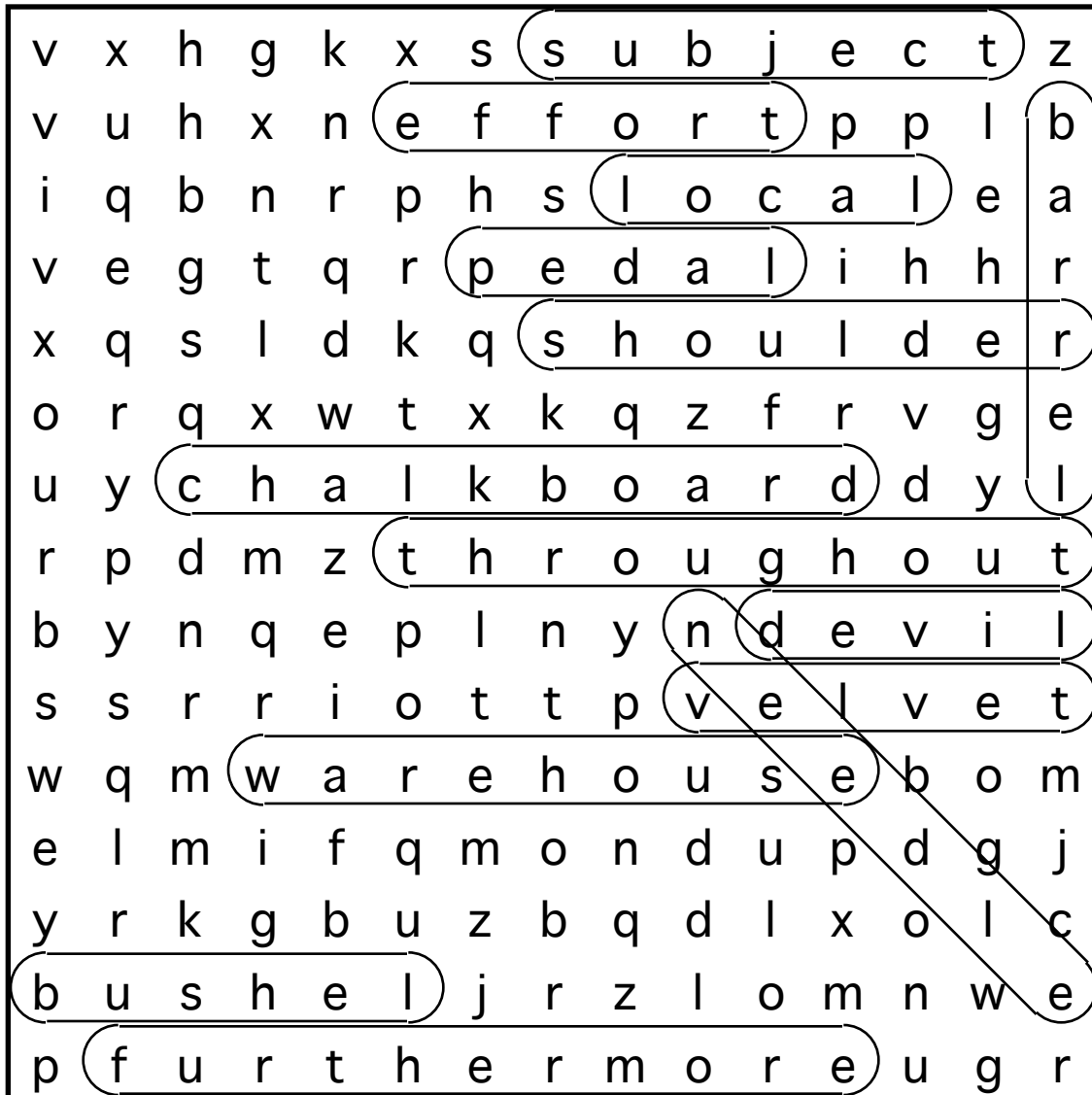


Unit 18  
Answer Key



furthermore  
needle  
velvet  
chalkboard  
local

effort  
throughout  
bushel  
subject  
warehouse

pedal  
shoulder  
devil  
barrel