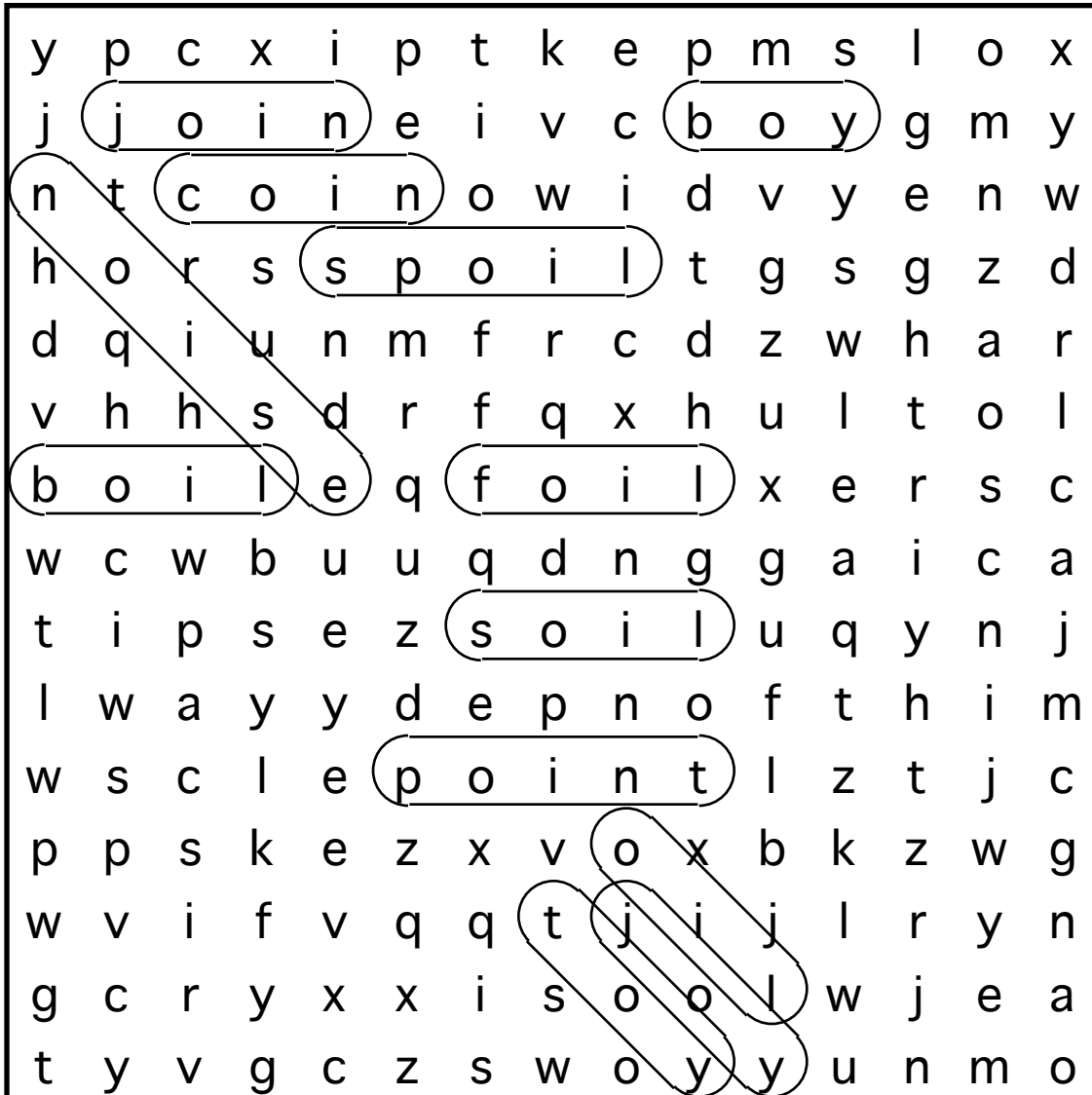


Unit 15  
Answer Key



boil  
join  
joy  
foil

coin  
soil  
noise  
boy

oil  
toy  
spoil  
point